If the battery is discharged the engine can be started with jumper cables (minimum cable cross section is 25 mm²) and the (12 V) battery of another vehicle. Proceed as follows:

- 1. Turn key to steering lock position "0".
- First connect jumper cables to the positive battery terminals and then to the negative terminals.
- 3. Start and run engine of jumper vehicle at high idle.

- 4. Start engine of the disabled vehicle in the usual manner.
- After the engine has started, first remove jumper cables from the negative battery terminals and then from the positive terminals.

Instructions:

A discharged battery can freeze at approx. -10° C/ $+14^{\circ}$ F. In all cases it must be thawed out before jumper cables are used.

Never lean over batteries while jump starting.

Warning!

Battery fluid contains sulfuric acid. Do not allow this fluid to come in contact with eyes, skin, or clothing. In case it does, immediately flush affected area with water, if necessary seek medical help.

A battery will also produce hydrogen gas, which is flammable and explosive. Keep flames or sparks away from battery, i.e. improper connection of jumper cables, cigarette smoking, etc. .

